

Substances	Definitions and specifications	Restrictions
Cetyl alcohol	As set forth in N.F. XI.	In color coatings for pharmaceutical forms, no residue.
Isopropyl alcohol	
Polyoxyethylene (20) sorbitan monostearate (Polysorbate 60).	As set forth in sec. 172.836 of this chapter.	
Polyoxyethylene (20) sorbitan tristearate (Polysorbate 65).	As set forth in sec. 172.838 of this chapter.	
Polysorbate 80	As set forth in sec. 172.840 of this chapter.	
Polyvinyl-pyrrolidone	As set forth in sec. 173.55 of this chapter.	
Sorbitan monooleate.	As set forth in sec. 172.842 of this chapter.	
Sorbitan monostearate		
Sorbitan trioleate.		

(2) *Special use; inks for branding pharmaceutical forms.* Items listed in paragraph (a)(1) of this section, § 73.1(b)(1)(i), and the following:

Ethyl lactate
 Polyoxyethylene sorbitan monolaurate (20)

(b) *Externally applied drugs.* Diluents listed in paragraph (a)(1) of this section and the following:

Substances	Definitions and specifications
Benzyl alcohol	As set forth in N.F. XI.
Ethyl cellulose	As set forth in § 172.868 of this chapter.
Hydroxyethyl cellulose.	As set forth in § 172.870 of this chapter.
Hydroxypropyl cellulose	

§ 73.1010 Alumina (dried aluminum hydroxide).

(a) *Identity.* (1) The color additive alumina (dried aluminum hydroxide) is a white, odorless, tasteless, amorphous powder consisting essentially of aluminum hydroxide (Al₂O₃·XH₂O).

(2) Color additive mixtures for drug use made with alumina (dried aluminum hydroxide) may contain only those diluents listed in this subpart as safe and suitable for use in color additive mixtures for coloring drugs.

(b) *Specifications.* Alumina (dried aluminum hydroxide) shall conform to the following specifications:

- Acidity or alkalinity: Agitate 1 gram of the color additive with 25 milliliters of water and filter. The filtrate shall be neutral to litmus paper.
- Matter insoluble in dilute hydrochloric acid, not more than 0.5 percent.
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 1 part per million.

Mercury (as Hg), not more than 1 part per million.
 Aluminum oxide (Al₂O₃), not less than 50 percent.

(c) *Uses and restrictions.* Alumina (dried aluminum hydroxide) may be safely used in amounts consistent with good manufacturing practice to color drugs generally.

(d) *Labeling requirements.* The label of the color additive and of any mixtures prepared therefrom intended solely or in part for coloring purposes shall conform to the requirements of § 70.25 of this chapter.

(e) *Exemption from certification.* Certification of this color additive is not necessary for the protection of the public health, and therefore batches thereof are exempt from the certification requirements of section 721(c) of the act.

§ 73.1015 Chromium-cobalt-aluminum oxide.

(a) *Identity.* The color additive chromium-cobalt-aluminum oxide is a blue-green pigment obtained by calcining a mixture of chromium oxide, cobalt carbonate, and aluminum oxide. It may contain small amounts (less than 1 percent each) of oxides of barium, boron, silicon, and nickel.

(b) *Specifications.* Chromium-cobalt-aluminum oxide shall conform to the following specifications:

- Chromium, calculated as Cr₂O₃, 34–37 percent.
- Cobalt, calculated as CoO, 29–34 percent.
- Aluminum, calculated as Al₂O₃, 29–35 percent.
- Lead (as Pb), not more than 30 parts per million.
- Arsenic (as As), not more than 3 parts per million.